



- 7 Loctite 271 (92-809820)
- 109 GM Silicone Sealer (92-809825)
- 110 4-stroke Outboard Oil (92-802833A1)
- 95 2-4-C With Teflon (92-802859A1)

18327

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		804109T 4	CYLINDER HEAD	1	(Use PN 804127-1 Thermostat Co	6
2	17	804110	GUIDE PIN	16		6
3	19	804111	PLUG	4		6
4	10	804112	BOLT, (M7 x 48)	4		6
5	17	804113	PIN, Dowel	4		6
6	10	804114	BOLT, (M7 x 37)	16		6
7	10	825501	BOLT, M6 x 25	2		6
8		804127	THERMOSTAT COVER	1	(Use with 804109T 2 Cylinder Head	6
8		804127 1	THERMOSTAT COVER	1	(Use with 804109T 4 Cylinder Head	6
9		855676	THERMOSTAT, (60C/140F)	1	(Use with 804109T 2 Cylinder Head	6
9		855676 1	THERMOSTAT, (140 Degrees F)	1	(Use with 804109T 4 Cylinder Head	6
10	10	881311	BOLT, (M10 x 145)	10		
11	33	859495	SPARK PLUG, (NGK-LFR5A-11)	4		6
12	10	827207	BOLT, (M8 x 25)	4		6
13	10	852474 1	BOLT, (M6 x 20)	2		6
14		804085	COVER	2		6
15	25	804086	GROMMET	2		6
16		804079	ANODE	2		6
17	23	804116	COLLAR	2		
18	27	804115 1	GASKET	1		2,6
19	10	831247 14	BOLT	4		6
20	12	831246	WASHER, Sealing	4		2,6
21	10	881312	BOLT, (M8 x 55)	5		
22	27	804123	GASKET	1		2,6
23		804118T 2	COVER KIT	1	SN# 0T408999 & Below	
23		881313T 1	COVER KIT	1	SN# 0T409000 & Up	6
24		804119	COVER, Breather	1		6
25	10	804120	SCREW, (M4 x 8)	8		6
26	22	804122	NIPPLE	1	SN# 0T178499 & Below	6
27	10	858530	BOLT, (M6 x 30)	14		6
28		859578A 1	OIL PLUG ASSEMBLY	1		6
29		NSS	NOT SOLD SEPARATE, O-Ring	1		2,6
30	25	855690	GROMMET	2		6
31		858752	COVER	1		
32	10	19937 16	SCREW, (M6 x 16)	5		
33		NSS	NOT SOLD SEPARATE, Decal-Bo	1		
-		804109T 3	CYLINDER HEAD ASSEMBLY	1		
-	27	804345A02	GASKET SET, Powerhead	1		